Work Order Monday, October	r ID 63027 18, 2010 11:48:43 AM	ſ										Page 1
Item ID: E Revision ID: Item Name: E Start Date: 1	0429-804-011 Oual Disabling Installation 0/18/2010 Start Qty	, 429 v: 1.00		Accept	Cust Item I				Setup	Start Stop		
Required Date: 10/18/2010 Req'd Qty: 1.00 Reference:		y: 1.00			Customer:			I	Run	Start	* (88) 87 88 8 181 181 181 188	
• •	Process Plan: QC:	Date		Tooling: SPC (Y/N):		nte:			Xuii	Stop		
Sequence ID/ Work Center ID	Operation Description			Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr IIN-D429-804	Revision Nbr											
DC Document Control		Memo Photocopy bluefile & CHG001	ztype labels per I	0.00 0.00 PPP D429-804-011		И		lΟ	.10	.18		
120 Packaging Packaging		Memo Pich	KA	0.00						(e) J/J,	ls C

130

QC4- 100% Inspect kits for completeness

0.00

0.00

Quality Control

Memo

Dart Aerospace Ltd

W/O:				WORK ORDER	CHANGES				. ,	
DATE	STEP		PRO	OCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						1				
Part No	:		PAR #:	Fault Category:	NCR	: Yes	No DQ	A:	_ Date: _	
	Re	solution:		Disposition:	QA:	N/C C	losed:		Date: _	

NCR:		\	WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Verification	Approval	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector				

NOTE: Date & initial all entries

Work Order ID 63027

Monday, October 18, 2010 11:48:43 AM



Page 2

Item ID:

D429-804-011

Accept

Setup Start



Revision ID:

Item Name:

Dual Disabling Installation, 429

Start Date:

10/18/2010

Start Qty: 1.00

Required Date: 10/18/2010

Req'd Qty: 1.00



Cust Item ID: Customer:

Reference:

A	gg	rov	als	::

Process Plan:

Operation

Description

Date:_____

Date:_____ **Tooling:**

SPC (Y/N):

Set Up/

Run Hours

Date:

Tool ID

Date:

Tool # Plan

Code

Run Start

Reject

Oty

Accept

Oty

Stop

Stop

Number Stamp

Insp.

Reject

Sequence ID/

Work Center ID

140

Packaging Packaging

Memo

0.00

0.00

Identify and pack for shipping as per PPP D429-804-011

Location:

PPP rev:

150

QC21- Final Inspection - Work Order Release

0.00



Quality Control

Memo

0.00

10-10-18 10-10-18

Dart Aerospace L	_td
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W/O:			WC	RK ORDER CHANG	ES						
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date Qt	y Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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Part No	:	PAR #: Fault Category: NCR: Yes No DQA: Da									
	Res	solution:	Disposition	າ:	_ QA: N/C Cld	sed:	Date: _				
NCR:			WORK ORDI	ER NON-CONFORMA	ANCE (NCR)					
	OTED	Description of NC			ion B	Verification	n Approval	Approval			
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		QC Inspector			
							:				
								-			

NOTE: Date & initial all entries

Picklist Print

Monday, October 18, 2010 11:48:42 AM

Work Order ID: 63027

Parent Item:

D429-804-011

Parent Item Name: Dual Disabling Installation, 429



Start Date: 10/18/2010

Required Date: 10/18/2010

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A 10.10.18 new issue DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	.	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4203-041		Manufactured	No			120	Each	0.0000	1	1			
										6	2277		4/1/10

Tail Rotor Pedal Disabling Assembly

Dart	Aeros	pace	Ltd
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Dart Ae	rospace	e Ltd								~
W/O:				WORK ORDER	CHANGES					
DATE	STEP		PRO	OCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					•					
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Part No):		PAR #:	Fault Category:	NCI	R: Yes	No DQ	\ :	_ Date: _	
	R	esolution:		Disposition:	QA:	N/C CI	losed:		Date:	
NCP:				WORK ORDER NON-CO	NFORMANCE	(NCF	R)		-	

NCR:		,	WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC		Corrective Action Section B	3	Verification	Approval Chief Eng	Approval QC Inspector					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C							
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NOTE: Date & initial all entries